

# WIKA Standard product portfolio

Pressure | Temperature | Level | Force | Flow | Calibration technology



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# **About us**

As a family-run business acting globally, with over 9,300 highly qualified employees, the WIKA group of companies is a worldwide leader in pressure and temperature measurement. The company also sets the standard in the measurement of level, force and flow, and in calibration technology.

Founded in 1946, WIKA is today a strong and reliable partner for all the requirements of industrial measurement technology, thanks to a broad portfolio of high-precision instruments and comprehensive services.

With manufacturing locations around the globe, WIKA ensures flexibility and the highest delivery performance. Every year, over 50 million quality products, both standard and customer-specific solutions, are delivered in batches of 1 to over 10,000 units.

With numerous wholly owned subsidiaries and partners, WIKA competently and reliably supports its customers worldwide. Our experienced engineers and sales experts are your competent and dependable contacts locally.

# **Contents**

In this brochure you will find standard products from all WIKA product lines.

Pressure		Page
Display	Pressure gauges	4
	Digital pressure gauges	12
Transmit	Process transmitters	13
	Pressure sensors	14
	Pressure gauges with output signal	18
Switch	Contact pressure gauges	20
	Pressure switches	22
Additional products and accessories	Diaphragm seal systems, diaphragm seals	24
	Valves and protective devices	28
	Mounting accessories	28
	Electrical accessories	29

Temperature		Page
Display	Dial thermometers	30
	Digital indicators	34
Transmit + Record	Thermocouples	36
	Resistance thermometers	40
	Temperature transmitters	45
Switch	Temperature switches	46
	Thermometers with switch contacts	47
	Temperature controllers	48
Additional products and accessories	Thermowells	49
	Accessories	52

Level		Page
Display	Bypass level indicators	54
	Sight glass level indicator	55
Transmit	Submersible pressure sensors	56
	Continuous measurement with float	57
Switch	Float switches	60
	Optoelectronic switches	64
Additional products and accessories	Accessories	66

Force	Page
Force transducers	68
Load cells	71

Flow	Page
Primary flow elements	72
Flow switches	81

Calibration		Page
Pressure	Digital pressure gauges	82
	Hand-helds, calibrators	83
	Precision pressure measuring instruments	85
	Pressure controllers	86
	Pressure balances	88
	Portable pressure generation	91
Temperature	Reference thermometers	92
	Hand-helds	93
	Calibration baths	94
	Portable temperature calibrators	95
	Resistance thermometry bridges	96
Additional products and	Electrical calibration instruments	98
accessories	Accessories	99
	Engineered solutions	100
	Calibration services	102

You can find our industry-specific products with a lot of additional information in our segment brochures at www.wika.com.

- Sanitary applications
- Ventilation and air-conditioning
- SF<sub>6</sub> lifecycle solutions
- High Purity & Ultra High Purity



# **Bourdon tube pressure gauges**

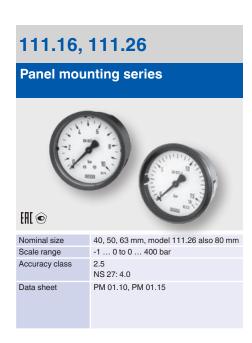
#### Copper alloy

These pressure gauges are suitable for liquid and gaseous media, so long as they are not highly viscous or crystallising and do not attack copper alloy parts. The scale ranges cover pressures from 0.6 ... 1,000 bar. These instruments are manufactured in accordance with the European standard EN 837-1 (except for model 116.15 and 111.12 in NS 27).

For the individual models, various approvals such as EAC, GL and KBA exist. For measuring points with high dynamic loads, such as fast load cycles or vibrations, a liquid-filled design should be used.

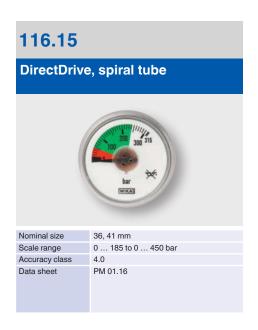




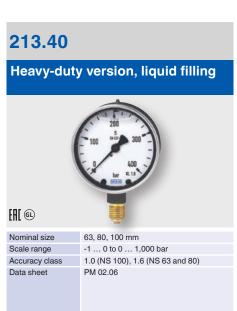










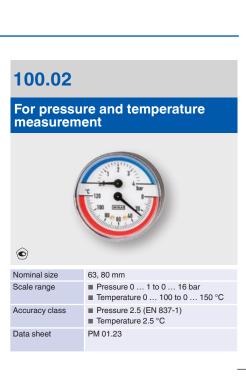




#### **Thermomanometers**





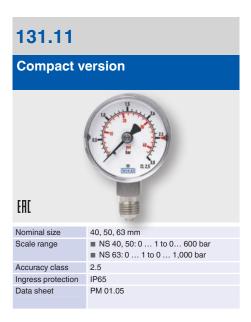


# Bourdon tube pressure gauges

#### Stainless steel

The application areas for these pressure gauges, manufactured entirely in stainless steel, are gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive environments. They are suitable for scale ranges from  $0\dots0.6$  to  $0\dots7,000$  bar.

Dependant upon the pressure range and the instrument model, overload safety of to a maximum of 5 x full scale value is possible. To this point, the measurement accuracy is maintained. Liquid filling the case ensures a precise instrument display, even with high dynamic pressure loads and vibrations.













# Test gauges

#### For highest accuracy

Depending upon the instrument model, accuracies of 0.1, 0.25 or 0.6 % of full scale value can be measured.

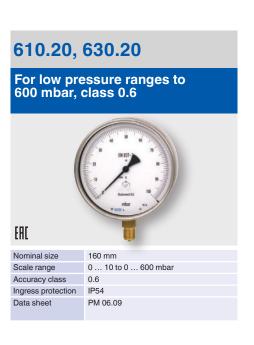
The pressure ranges cover from 0 ... 6 mbar to 0 ... max. 1,600 bar and are suitable for calibration tasks. For each of the gauges specified here, a DKD/DAkkS certificate can be provided.











Further information at www.wika.com

# Diaphragm pressure gauges

The application areas for diaphragm pressure gauges are very versatile. They are the specialists in the process industry when it comes to critical measuring tasks such as with highly corrosive or viscous media or when it comes to low pressures and high overload. The scale ranges are from as low as 0 ... 16 mbar to typically 0 ... 25 to 0 ... 40 bar. Dependant upon the pressure range and the instrument model, overload safety of 3 x or 5 x full scale value is possible as standard.

For special designs, an overload safety of up to 400 bar is possible, with the measurement accuracy maintained.

Diaphragm pressure gauges are even suitable for highly viscous or contaminated media by using an open connecting flange (per DIN/ASME). For measuring particularly aggressive media, the complete wetted surface can be lined with a large selection of special materials (e.g. PTFE, Hastelloy, tantalum, and many more).







# Capsule pressure gauges

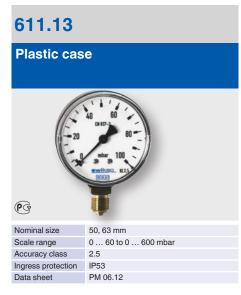
#### For very low pressures

These measuring instruments are particularly suited to gaseous media. The scale ranges are between 0 ... 2.5 mbar and 0 ... 1,000 mbar in accuracy classes from 0.1 to 2.5.

Capsule pressure gauges consist of two circular, corrugated diaphragms, joined together around the edge with a pressure-tight seal. Overload protection is possible in certain cases.

These capsule pressure gauges are used mainly within medical, vacuum, environmental and laboratory technology for contents measurement and filter monitoring.

# Standard version Nominal size 50, 63 mm Scale range 0... 25 to 0... 600 mbar Accuracy class Ingress protection IP54 Data sheet PM 06.01











# Differential pressure gauges

Differential pressure gauges work with a wide range of pressure elements. With this variety, measuring ranges from 0  $\dots$  0.5 mbar to 0  $\dots$  1,000 bar and static overlay pressures up to 400 bar are possible.

These measuring instruments monitor

- the pollution degree in filter systems
- the level in closed tanks
- the overpressure in clean rooms
- the flow of gaseous and liquid media
- and they control pumping plants

#### 700.01, 700.02

With magnetic piston or with magnetic piston and separating diaphragm



Nominal size	80 mm
Scale range	700.01: 0 400 mbar to 0 10 bar 700.02: 0 160 mbar to 0 2.5 bar
Accuracy class	700.01: $\pm 3$ % 700.02: $\pm 5$ % with increasing differential pressure
Ingress protection	IP54

PM 07.14

#### 711.12, 731.12

With parallel entry, copper alloy or stainless steel



Nominal size	100, 160 mm
Scale range	0 0.6 to 0 1,000 bar
Accuracy class	1.6
Ingress protection	IP33
Data sheet	PM 07.02

#### DPG40

With integrated working pressure indication (DELTA-plus)



140111111111111111111111111111111111111	100 111111
Scale range	0 0.16 to 0 10 bar
Accuracy class	2.5
Ingress protection	IP65
Data sheet	PM 07.20

#### 716.11, 736.11

EHE

Data sheet

For very low differential pressures from 2.5 mbar, copper alloy or stainless steel



CUL	
Nominal size	100, 160 mm
Scale range	NS 100: 0 10 to 0 250 mbar NS 160: 0 2.5 to 0 250 mbar
Accuracy class	1.6
Ingress protection	IP66
Data sheet	PM 07.07

#### 732.51

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For the process industry, all-metal media chamber



Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 25 bar

Accuracy class 1.6

Ingress protection IP54, with liquid filling IP65

Data sheet PM 07.05

#### 732.14

For the process industry, high overload safety to 40, 100, 250 or 400 bar



Nominal size 100, 160 mm

Scale range ■ 0 ... 60 to 0 ... 250 mbar (measuring cell DN 140)
■ 0 ... 0.25 to 0 ... 40 bar (measuring cell DN 82)

Accuracy class 1.6

Ingress protection IP54, with liquid filling IP65

Data sheet PM 07.13

# Absolute pressure gauge

Absolute pressure gauges are used when measured pressures are independent of the natural fluctuations in atmospheric pressure. The pressure of the measured media is determined against a reference pressure, which corresponds to the absolute pressure zero point. For this, the reference chamber is completely evacuated, so that there is a near-perfect vacuum in it.

Applications for these high-precision measuring instruments are, for example, monitoring of vacuum pumps and vacuum packing machines. They are also used in laboratories, in order to monitor condensation pressures or to determine the vapour pressure of liquids.



# Digital pressure gauges







# **Process transmitters**

#### **UPT-20**

Universal process transmitter with standard connection, Ex intrinsically safe



Non-linearity (% of span) Output signal Measuring range	≤ 0.1 4 20 mA, HART® ■ 0 0.4 to 0 1,000 bar ■ 0 1.6 to 0 40 bar abs. ■ -0.2 +0.2 to -1 +40 bar
Special feature	<ul> <li>Multi-functional display</li> <li>Freely scalable measuring range</li> <li>Simple menu navigation</li> <li>Conductive plastic case or stainless steel case</li> <li>Large LC display, rotatable</li> </ul>
Data sheet	PE 86.05

#### **UPT-21**

Universal process transmitter with flush process connection



Non-linearity (% of span)	≤ 0.1
Output signal	4 20 mA, HART®
Measuring range	■ 0 0.4 to 0 600 bar ■ 0 1.6 to 0 40 bar abs. ■ -0.2 +0.2 to -1 +40 bar
Special feature	<ul> <li>Multi-functional display (optional)</li> <li>Freely scalable measuring range</li> <li>Simple menu navigation</li> <li>Conductive plastic case or stainless steel case in hygienic design</li> <li>Large LC display, rotatable</li> </ul>
Data sheet	PE 86.05

#### **IPT-10, IPT-11**

Process pressure transmitter, intrinsically safe or with flame-proof enclosure



Non-linearity (% of span)	≤ 0.075 0.1
Output signal	4 20 mA, HART® protocol (optional), PROFIBUS® PA, FOUNDATION™ Fieldbus
Measuring range	■ 0 0.1 to 0 4,000 bar ■ 0 0.1 to 0 60 bar abs. ■ -1 0 to -1 +60 bar
Special feature	■ Freely scalable measuring ranges (turndown to 30:1) ■ Case from plastic, aluminium or stainless steel ■ Flush process connection (optional) ■ With integrated display and instrument mounting bracket for wall/pipe mounting (optional)
Data sheet	PE 86.11

#### **DPT-10**

**€** [H[€x

Differential pressure transmitter, intrinsically safe or with flame-proof enclosure



Non-linearity (% of span)	≤ 0.075 0.15
Output signal	4 20 mA, HART® protocol (optional), PROFIBUS® PA
Measuring range	0 10 mbar to 0 40 bar
Special feature	■ Freely scalable measuring ranges (turndown to 30:1) ■ Static load 160 bar, 420 bar optional ■ Case from plastic, aluminium or stainless steel ■ With integrated display and instrument mounting bracket for wall/pipe mounting (optional)
Data sheet	PE 86.21
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# **Pressure sensors**



















# **OEM pressure sensors**











# Sensor assemblies and modules

#### Customer-specific electronic pressure measurement solutions

We see ourselves not only as a provider of top quality measurement technology, but also as a highly competent partner that is able to create individually designed solutions together with you. We are ready to develop products for you that are tailor made to cater for your individual needs. Create your perfect pressure sensor solution together with us. Here, the experience from a multitude of completed projects is incorporated - thus we can refer back to numerous proven solutions and components. As required, we will adapt our systems to your individual application or develop new ones.

Talk to us - we are happy to provide you with advice!

#### TTF-1

#### Metal thin-film sensor assembly



Non-linearity (± % of span) Measuring range	≤ 0.1 0.5 0 10 to 0 1,000 bar
Special feature	<ul> <li>Excellent resistance to media</li> <li>Very good pressure spike and burst pressure safety</li> </ul>
Signal	mV/V
Data sheet	PE 81.16

#### SCT-1

#### Ceramic sensor assembly



Non-linearity	
(± % of span)	≤ 0.25 0.5
Measuring range	0 2 to 0 100 bar
Special feature	Excellent resistance to media
Signal	mV/V
Data sheet	PE 81.40

#### SPR-2, TPR-2

# Piezo sensor element and sensor assembly



Non-linearity (± % of span)	≤0.3
Measuring range	0 0.4 to 0 25 bar 0 0.4 to 0 25 bar abs.
Special feature	<ul> <li>Gauge and absolute pressure measurement</li> <li>High output signal</li> <li>High overload safety</li> </ul>
Signal	mV/V
Data sheet	PE 81.62

#### TI-1

## Piezo or metal thin-film sensor module



Accuracy (± % of span)	≤ 0.25
Measuring range	0 0.4 to 0 1,000 bar
Special feature	<ul><li>Processed signal</li><li>High variance in process connections</li></ul>
Signal	Analogue and digital
Data sheet	PE 81.57

Further information at www.wika.com

# Pressure gauges with output signal

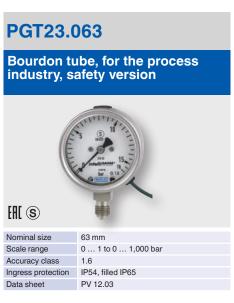
The multi-functional intelliGAUGEs present a cost-effective and, at the same time, reliable solution for nearly all pressure measurement applications. They combine the analogue indication of a mechanical pressure gauge, needing no external power, with the electrical output signal of a pressure sensors. These hybrid instruments are available with all commonly used electrical signals. The sensor works in a non-contact way, without any influence on the measuring signal. Many of the instruments can be delivered in accordance with ATEX Ex ia.

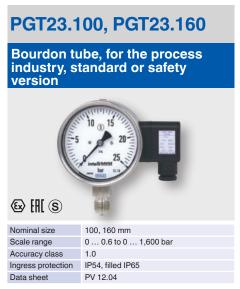
Depending on the pressure gauge, the following electrical output signals are possible:

- 0.5 ... 4.5 V ratiometric
- 4 ... 20 mA, 2-wire
- 4 ... 20 mA, 2-wire with Ex approvals
- 0 ... 20 mA, 3-wire
- 0 ... 10 V, 3-wire

For pressure gauges with nominal sizes 100 and 160 mm, the electrical output signals can also be combined with switch contacts.

















Differential pressure, for the process industry, all-metal media chamber



Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 25 bar

Accuracy class 1.6
Ingress protection IP54, filled IP65
Data sheet PV 17.05

#### **DPGT43HP**

Differential pressure, for the process industry, high overload safety to 40, 100, 250 or 400 bar



 Nominal size
 100, 160 mm

 Scale range
 0 ... 60 mbar to 0 ... 40 bar

 Accuracy class
 1.6

 Ingress protection
 IP54, filled IP65

 Data sheet
 PV 17.13

#### **DPGT40**

Differential pressure, with integrated working pressure indication (DELTA-trans)



Nominal size 100 mm

Scale range 0 ... 0.16 to 0 ... 10 bar

Accuracy class 2.5 (1.6 optional)

Ingress protection IP65

Data sheet PV 17.19

Further information at www.wika.com

#### APGT43

Absolute pressure, for the process industry



Nominal size 100, 160 mm

Scale range 0 ... 25 mbar to 0 ... 25 bar abs.

Accuracy class 2.5
Ingress protection IP54, with liquid filling IP65

Data sheet PV 15.02

# Contact pressure gauges

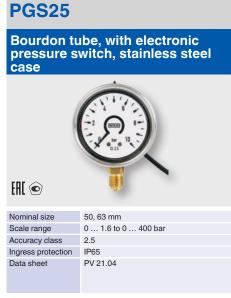
Control systems are gaining more and more importance in industrial applications. Consequently, mere pressure indication on the measuring instrument itself is no longer sufficient, rather the measured value must be transferred to the control system via an electrical signal, e.g. by closing or opening of a circuit. WIKA is focusing on its contact pressure gauges in order to satisfy this trend

All instruments with inductive contacts are certified in accordance with ATEX Ex ia.

Depending on the model the following contacts are built-in:

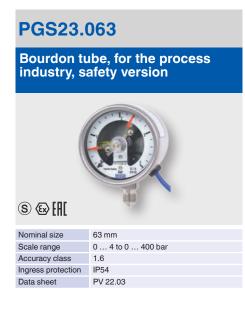
- Magnetic snap-action contact, e.g. model 821, for general applications
- Inductive contact model 831, for hazardous areas
- Electronic contact model 830E, for PLC
- Reed contact model 851, for general applications and PLC
- Micro switch model 850
- Transistor output NPN or PNP















Diaphragm element, for the process industry, high overload safety to 100 or 400 bar



Nominal size 100, 160 mm

Scale range 0 ... 25 mbar to 0 ... 40 bar

Accuracy class 1.6

Ingress protection IP54, with liquid filling IP65

Data sheet PV 24.07

#### 532.53 with 8xx

Absolute pressure, for the process industry, high overload safety



Nominal size 100, 160 mm

Scale range 0 ... 25 mbar to 0 ... 25 bar abs.

Accuracy class 1.6
Ingress protection IP54, with liquid filling IP65

Data sheet PV 25.02

#### 632.51 with 8xx

Capsule element, for the process industry, high overload safety



Nominal size 100, 160 mm

Scale range 0 ... 2.5 to 0 ... 100 mbar

Accuracy class 1.6
Ingress protection IP54
Data sheet PV 26.06

#### DPGS40

Differential pressure, with micro switches, with integrated working pressure indication (DELTA-comb)



Nominal size 100 mm

Scale range 0 ... 0.25 to 0 ... 10 bar

Accuracy class 2.5 (1.6 optional)

Ingress protection IP65

Data sheet PV 27.20

Further information at www.wika.com

#### DPGS43

Differential pressure, for the process industry, all-metal media chamber



Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 25 bar

Accuracy class 1.6
Ingress protection IP54, filled IP65
Data sheet PV 27.05

#### **DPGS43HP**

Differential pressure, for the process industry, high overload safety to 400 bar



Nominal size 100, 160 mm

Scale range 0 ... 60 mbar to 0 ... 40 bar

Accuracy class 1.6

Ingress protection IP54, filled IP65

Data sheet PV 27.13

# **Pressure switches**

#### **Electronic pressure switches**



#### Mechanical pressure switches for industrial applications







#### Mechanical pressure switches for the process industry

Due to the use of high-quality micro switches, the mechanical pressure switches are notable for their high precision and long-term stability. Furthermore, the direct switching of electrical loads up to AC 250 V / 20 A is enabled, while simultaneously ensuring a high switch point reproducibility.

The instruments come with a SIL certificate and are thus particularly suited for safety-critical applications. In addition, with their 'intrinsically safe' and 'flameproof enclosure' ignition protection types the pressure switches are ideally suited for permanent use in hazardous environments.

All mechanical pressure switches for the process industry are available with EAC certificate and technical passport.













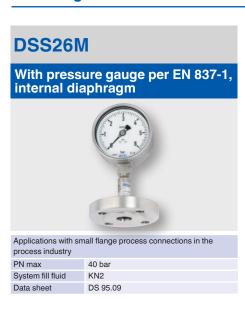
# Diaphragm seal systems

# Combinations of diaphragm seals and mechanical or electronic pressure measuring instruments

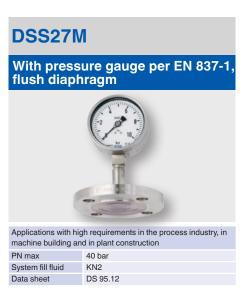
These combinations of diaphragm seals and pressure gauges or pressure sensors feature fast availability. They are particularly suitable for demanding measuring tasks in the pharmaceutical and biotechnology industries, food and beverage industries, and through to the oil & gas, chemical, petrochemical and semiconductor industries.

The diaphragm seal systems can be used for processes with gases, compressed air or vapour, with liquid, paste-like, powdery and crystallising media and also with aggressive, adhesive, corrosive, highly viscous, environmentally hazardous or toxic media. The diaphragm seal is directly welded to the pressure gauge or pressure sensor. The diaphragm made of stainless steel provides for the separation from the medium. The pressure is transmitted to the measuring instrument via the system fill fluid which is inside the diaphragm seal system.

#### With flange connection









#### With threaded connection



# With pressure gauge per EN 837-1, threaded design



General applications in the process industry
PN max 60 bar
System fill fluid KN2 for general applications
Data sheet DS 95.01

#### DSS<sub>10</sub>T

# With high-quality pressure sensor, threaded design



General applications in the process industry
PN max
60 bar
System fill fluid
Data sheet
DS 95.02

#### **DSS34M**

# With pressure gauge per EN 837-1, welded design



Applications with high requirements in the chemical, petrochemical and water treatment industries

PN max
60 bar

System fill fluid
KN2 for general applications

Data sheet
DS 95.15

DSS34T

# With high-quality pressure sensor, welded design



Applications with high requirements in the chemical, petrochemical and water treatment industries

PN max 60 bar

System fill fluid KN2 for general applications

Data sheet DS 95.16

Further information at www.wika.com

# Diaphragm seals

#### With flange connection

#### 990.27

#### Flush diaphragm



Application	Process and petrochemical industries with high measuring requirements
PN	10 250 (400) bar (class 150 2,500)
Data sheet	DS 99.27

#### 990.28

#### Cell-type



Application	Process and petrochemical industries with high measuring requirements
PN	10 100 (400) bar (class 150 2,500)
Data sheet	DS 99.28

#### 990.12

# Internal diaphragm, threaded design



Application	General applications in the process industry; for small flange connections (≤ DN 25/1") and pressures ≥ 40 bar
PN	10 250 bar (class 150 2,500)
Data sheet	DS 99.31

#### With threaded connection

#### 990.10

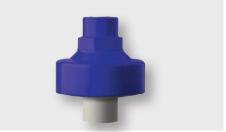
#### Threaded design



Application	General applications in the process industry
PN	25, 100 or 250 bar
Data sheet	DS 99.01

#### 990.31

#### Plastic body, threaded design



	Application	Chemical engineering with plastic pipework, electroplating; particularly for wastewater and agricultural fertilisers
	PN max	10 bar
	Data sheet	DS 99.02

#### 990.36

# Small diaphragm seal with flush diaphragm



Application	Particularly for highly viscous and crystallising media
PN max	600 bar
Data sheet	DS 99.03

# Diaphragm seals – combinations and accessories

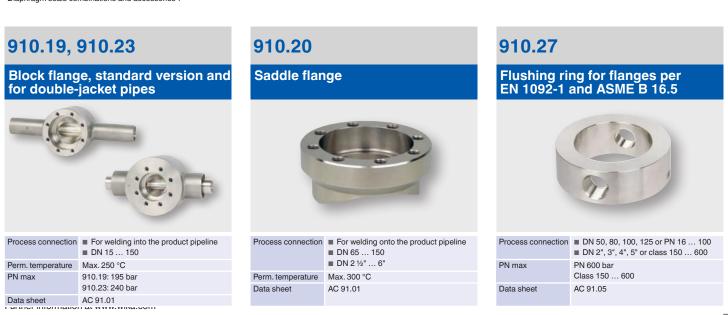
WIKA diaphragm seals can be connected to almost all pressure gauges, process transmitters, pressure switches or pressure sensors. Mounting may be made via a direct connection, a cooling element or a corresponding capillary.

The combined systems can therefore withstand pressure at extreme temperatures (-130 ... +400 °C) and with a wide variety

of media, thus enabling pressure measurements under extreme conditions. The optimal diaphragm seal designs, materials, filling media and accessories are available for each application. The diaphragm seals can be supplied with test certificates and approvals for special applications.



The configuration of the combination of pressure measuring instruments and diaphragm seals depends, among other things, on the application conditions in which the assembly must work. Please do not hesitate to ask us for advice regarding the selection of suitable diaphragm seals and the best configuration for your specific application. You can find a comprehensive overview in our brochure "Diaphragm seals combinations and accessories".



# Valves and protective devices

#### **Valves**

#### 910.10, 910.11, 910.81

#### Stopcocks and shut-off valves



	Application	For applications with threaded connectio
	Version	910.10 and 910.11: Per DIN 16270, DIN 16271, DIN 16272
		910.81: Single block valve, 3-way valve, block and bleed valve
	Material	Brass, steel, stainless steel
	Nominal pressure	910.10: to 25 bar 910.11: to 400 bar 910.81: to 700 bar (10,000 psi)
	Data sheet	AC 09.01, AC 09.02, AC 09.18

#### 910.80

#### **Monoflanges**



Application	For applications with flange connection
Version	U-form, trumpet form, compact form, standard
Material	Steel, stainless steel
Nominal pressure	To 160 bar
Data sheet	AC 09.17

#### 910.25

# Valve manifold for pressure measuring instruments



Application	For isolating, pressure compensating as well as purging and venting differential pressure instruments
Version	Three-way and five-way valves
Material	Stainless steel
Nominal pressure	To 400 bar
Data sheet	AC 09.11

#### **Protective devices**

#### 910.12, 910.13

# Snubbers and overpressure protectors



Application	For the protection of pressure measuring instruments from pressure surges and pulsations or overpressures
Version	910.13: Version with LH-RH union or fixed bushing
Material	Brass, steel, stainless steel
Nominal pressure	910.12: to 400 bar 910.13: To 600 bar (overload safety up to 1,000 bar)
Data sheet	AC 09.03, AC 09.04

#### 910.15

#### **Syphons**



Application	For the protection of pressure measuring instruments from excessive pulsation and heat
Version	U-form, trumpet form, compact form, standard
Material	Steel, stainless steel
Nominal pressure	To 160 bar
Data sheet	AC 09.06

#### **Mounting accessories**

#### 910.14, 910.16, 910.17

# Adapters, instrument mounting brackets and sealings



Application	For mounting and sealing pressure gauges
Data sheet	AC 09.05, AC 09.07, AC 09.08

# **Electrical accessories**

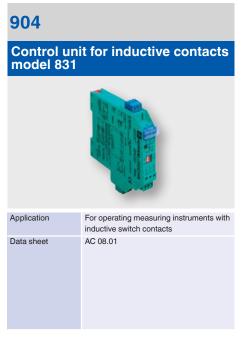












# **Dial thermometers**

Our dial thermometers work on the bimetal, expansion or gas actuation principle. This enables scale ranges of -200 ... +700 °C in different class accuracies, response times and resilience to environmental influences. Diverse connection designs, stem diameters and individual stem lengths enable a flexible measuring point design.

Dial thermometers with capillaries are particularly versatile. All thermometers are suited for operation in a thermowell if necessary.

#### **Bimetal thermometers**

#### **A43**

#### **Heating technology**



Nominal size 63, 80, 100 mm

Scale range -30 ... +120 °C

Permissible operating pressure at thermowell/stem Max. 6 bar

Wetted parts Copper alloy

Data sheet TM 43.01

#### **A48**

## Refrigeration and air-conditioning technology



 Nominal size
 63, 80, 100, 160 mm

 Scale range
 -30 ... +120 °C

 Wetted parts
 Copper alloy

 Data sheet
 TM 48.01

#### **A51**

# Heating technology, high-quality version



Nominal size 63, 80, 100 mm

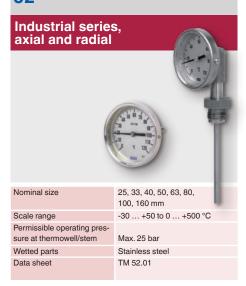
Scale range -30 ... +250 °C

Connection Smooth, with surface mounting flange Smooth, with sliding plastic flange Smooth, with 18 mm collar Ø for thermowell mounting

Wetted parts Copper alloy

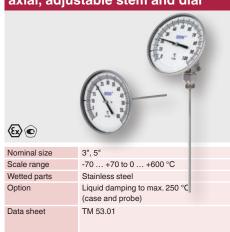
Data sheet TM 51.01

**52** 



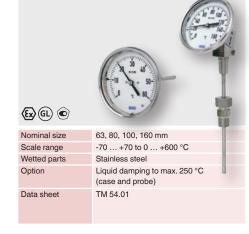
**53** 

# Industrial series, axial, adjustable stem and dial



54

# Heavy-duty version, axial and radial, adjustable stem and dial



#### **Bimetal thermometer**



#### **Machine glass thermometer**



#### **Expansion thermometers**



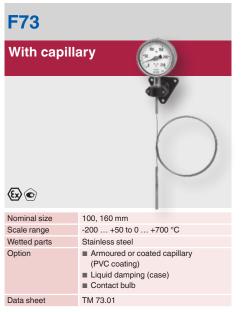


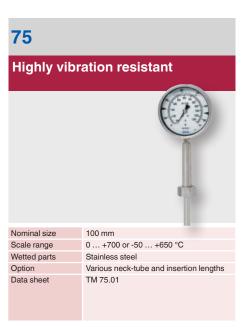


# **Dial thermometers**

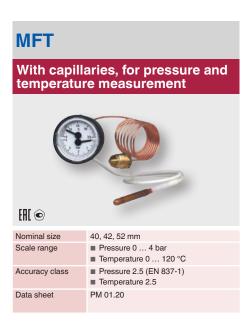
#### **Gas-actuated thermometers**



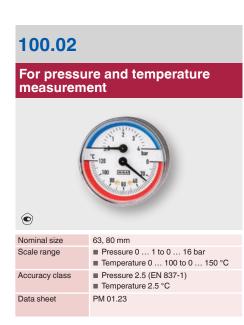




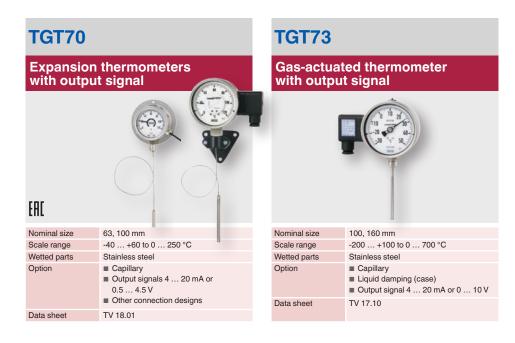
#### **Thermomanometers**







#### Dial thermometers with output signal



# **Digital indicators**



# For panel mounting, current loop display, 96 x 48 mm



Input	4 20 mA, 2-wire
Alarm output	2 electronic contacts (optional)
Special feature	Wall-mounting case (optional)
Power supply	from the 4 20 mA current loop
Data sheet	AC 80.06

#### **DI25**

# For panel mounting, 96 x 48 mm



Multi-function input for resistance thermometers, thermocouples and standard signals
<ul><li>3 relays</li><li>2 relays for instruments with integrated transmitter power supply DC 24 V</li></ul>
■ AC 100 240 V ■ AC/DC 24 V
Analogue output signal
AC 08.02

#### **DI30**

# For panel mounting, 96 x 96 mm



Input	Standard signals
Alarm output	■ 2 relays
Special feature	<ul><li>Integrated transmitter power supply</li><li>Wall-mounting case (optional)</li></ul>
Power supply	■ AC 230 V or AC 115 V
Data sheet	AC 80.05

#### **DI32-1**

# For panel mounting, 48 x 24 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Alarm output	2 electronic contacts
Power supply	DC 9 28 V
Data sheet	AC 80.13

#### **DI35**

Input

# For panel mounting, 96 x 48 mm

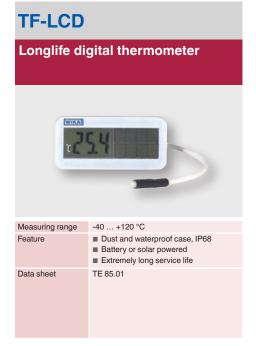


■ Multi-function input for resistance

	thermometers, thermocouples and standard signals  Alternatively double input for standard signals with calculation function (+ - x/) for two transmitters
Alarm output	■ 2 or 4 relays (optional)
Special feature	<ul><li>Integrated transmitter power supply</li><li>Analogue output signal (optional)</li></ul>
Power supply	■ AC/DC 100 240 V ■ DC 10 40 V, AC 18 30 V
Data sheet	AC 80.03







# **Thermocouples**

Thermocouples generate a voltage directly dependent on temperature. They are particularly suitable for high temperatures to 1,700 °C and for very high oscillating stresses. For thermocouples, the accuracy classes 1 and 2 apply (standard and special). They are available with a tolerance value in accordance with IEC 60584-4 / ASTM E230.

In our range of products you will find all market-standard instrument versions. If required, a temperature transmitter can be installed in the connection head.







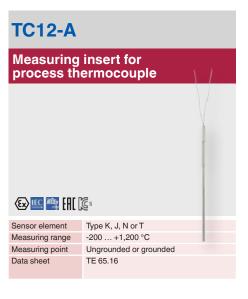


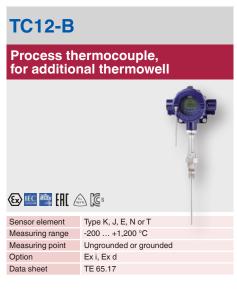








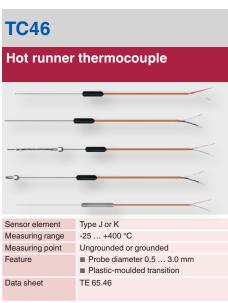






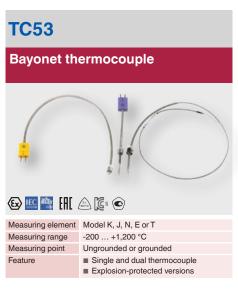
# **Thermocouples**



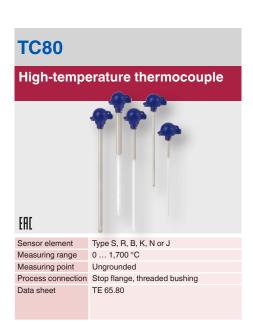


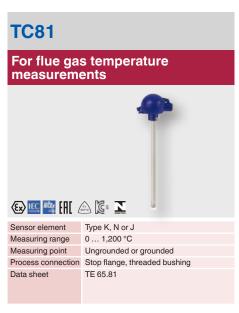


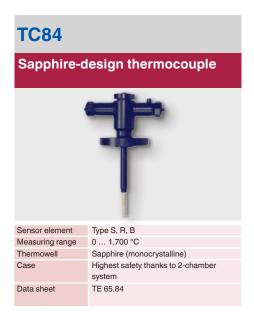


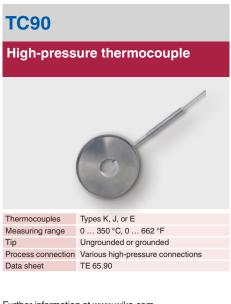


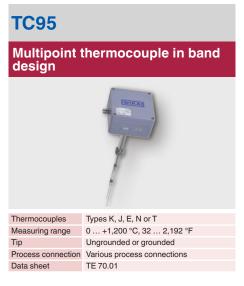














# **Resistance thermometers**

Resistance thermometers are equipped with platinum sensor elements which change their electrical resistance as a function of temperature. In our range of products you will find resistance thermometers with connected cable as well as versions with connection head. A temperature transmitter can be installed directly in the connection head.

Resistance thermometers are suitable for applications between -200 ... +600 °C (dependent on instrument model, sensor element, accuracy class and materials coming into contact with the medium).

Accuracy classes AA, A and B apply to all resistance thermometers. They are available with a tolerance value to IEC 60751.



























# **Resistance thermometers**







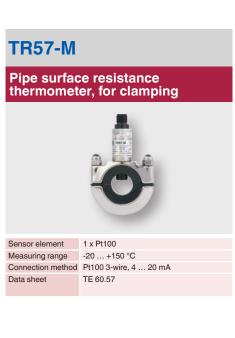




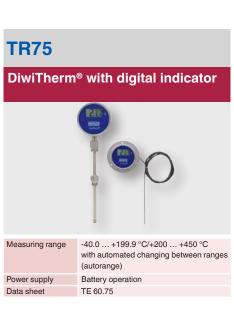
















# **Resistance thermometers**

# **TF35**

## OEM screw-in thermometer, with plug connection



Measuring range -50 ... +250 °C Feature

Measuring element Pt100, Pt1000, NTC, KTY, Ni1000

- Compact design
- Very high vibration resistance ■ Ingress protection of IP54 to IP69K, depending on the connector
- Brass or stainless steel thermowell

Data sheet

TE 67.10

# **TF37** Screw-in thermometer with connection lead



Measuring range -50 ... +260 °C Sensor element Feature

Pt100, Pt1000, NTC, KTY, Ni1000

- High vibration resistance
- Connection lead from PVC, silicone, ■ Brass or stainless steel thermowell

TE 67.12

**TF40** 



Feature

- Smallest case design, UV-resistant
- Protected against dust and water jets,

■ Plastic mounting flange

Data sheet TE 67.16 **TF41** 

### **Outdoor thermometer**



Measuring range -40 ... +100 °C Feature

Measuring element Pt100, Pt1000, NTC

- Smallest case design, UV-resistant ■ Protected against dust and water jets,

■ Clip-on sun protector

Data sheet TE 67.17

# **TF43**

Data sheet

### **OEM insertion thermometer** for refrigeration technology



Measuring range Measuring element Pt100, Pt1000, NTC Feature

-50 ... +105 °C

- Plastic-moulded measuring element ■ Waterproof
- Compatible with market-standard refrigeration controllers

Data sheet TE 67.13

# **TF44**

### Strap-on thermometer with connection lead



Measuring range Measuring element Pt100, Pt1000, NTC, KTY Feature

-50 ... +200 °C

- Connection lead from PVC, silicone ■ Aluminium probe sleeve
- Protected against dust and water jets,

■ With quick-mounting clip

Data sheet TE 67.14

# **TF45**

### **OEM** insertion thermometer with connection lead



Measuring range Feature

-50 ... +250 °C

Measuring element Pt100, Pt1000, NTC, KTY, Ni1000

- Connection lead from PVC, silicone, PTFE
- Probe sleeve from stainless steel
- Protected against dust and water jets,

Data sheet TE 67.15

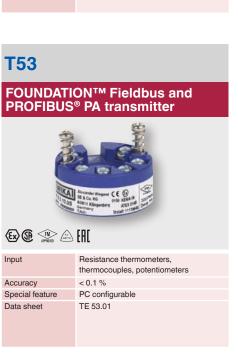
# **Temperature transmitters**

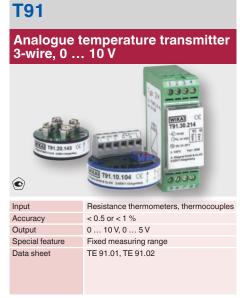
# Digital temperature transmitter for resistance sensors Resistance thermometers, potentiometers Accuracy < 0.1 % Output 4 ... 20 mA Special feature The fastest and simplest configuration on the market Data sheet TE 15.01





**T32** 







# **Temperature switches**

# Temperature switches for industrial applications





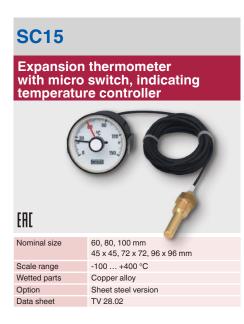
# Temperature switches for the process industry

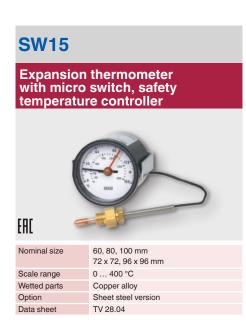


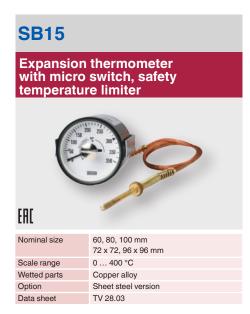




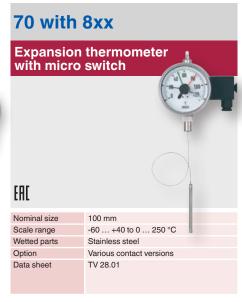
# Thermometers with switch contacts

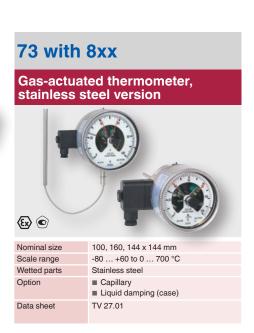












# **Temperature controllers**

# CS4M

# For panel mounting, 48 x 24 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Control mode	PID, PI, PD, P, ON/OFF (configurable)
Monitoring output	Relay or logic level DC 0/12 V for 3-point control to control an electronic switch relay (SSR) or analogue current signal 4 20 mA
Power supply	■ AC 100 240 V ■ AC/DC 24 V
Data sheet	AC 85.06

# CS4R

# For rail mounting, 22.5 x 75 mm



BARRAS P	
Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Control mode	PID, PI, PD, P, ON/OFF (configurable)
Monitoring output	Relay or logic level DC 0/12 V to control at electronic switch relay (SSR) or analogue current signal 4 20 mA
Power supply	■ AC 100 240 V
	■ AC/DC 24 V
Data sheet	AC 85.05

# CS6S, CS6H, CS6L

For panel mounting, 48 x 48, 48 x 96, 96 x 96 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Control mode	PID, PI, PD, P, ON/OFF (configurable)
Monitoring output	Relay (AC 250 V, 3A, (R) or 1A (L)) or logic level DC 0/12 V for 3-point control to control an electronic switch relay (SSR) or analogue current signal 4 20 mA
Power supply	■ AC 100 240 V ■ AC/DC 24 V
Data sheet	AC 85.08

# **SC58**

# For panel mounting, 62 x 28 mm



Input	Pt100 or PTC
Control mode	Simple 2-point controller
Monitoring output	Relay switching output 12 A, 250 V
Power supply	■ AC 230 V ■ AC 12 24 V or DC 16 32 V
Data sheet	AC 85.24

# **SC64**

# For panel mounting, 64 mm, round



Input	Pt100 or PTC
Control mode	Simple 2-point controller
Monitoring output	Relay switching output 16 A, 250 V
Power supply	■ AC 230 V ■ AC 12 24 V or DC 16 32 V
Data sheet	AC 85.25

# **Thermowells**

Whether in aggressive or abrasive process media, whether in high- or low-temperature ranges: For electrical or mechanical thermometers, to prevent direct exposure of their temperature probes to the medium, thermowells that suit each application are available. Thermowells can be machined from solid-body material or assembled from tube sections and can either be screw-, weld-or flange-fitted.

They are offered in standard and special materials such as stainless steel 1.4571, 316L, Hastelloy® or titanium. Each version, depending on its construction type and its mounting to the process, has certain advantages and drawbacks with respect to its load limits and the special materials that can be used.

In order to manufacture thermowells for flange mounting at low cost from special materials, the designs used differ from standard thermowells in accordance with DIN 43772.

Thus, only the wetted parts of the thermowell are manufactured from special materials, whereas the non-wetted flange is made of stainless steel and is welded to the special material.

This design is used both for fabricated and solid-machined thermowells. With tantalum as special material a removable jacket is used, which is slid over the supporting thermowell from stainless steel.

# Thermowell form Nominal width Nominal width Pressure rating Data sheet Tapered, straight or stepped ASME 1 ... 4 inch DIN/EN DN 25 ... 100 Pressure rating Tapered, straight or stepped ASME to 2,500 lbs (DIN/EN to PN 100) TW 95.10, TW 95.11, TW 95.12



# **Thermowells**











# TW45

# Threaded (fabricated, DIN 43772 form 5, 8)



Thermowell form	Form 5 or 8
Material	Stainless steel or copper alloy
Data sheet	TW 95.45

# **TW50**

# Threaded (solid-machined, DIN 43772 form 6, 7, 9)



Thermowell form Form 6, 7 or 9
Data sheet TW 95.50

# **TW55**

Solid-machined for weld-in or with flange (DIN 43772 form 4, 4F)





# **Accessories**

# **PU-548**

# Programming unit for temperature transmitters



- LED status display
- Compact design
- No further voltage supply needed, neither for the programming unit nor for the transmitter
- Due to the magWIK quick connector, fast connection to the transmitter possible
- Data sheet AC 80.18

# magWIK

# Magnetic quick connector



- For accelerated connection for all configuration and calibration processes
- Connection of 2-mm plug contacts or of 4-mm plug contacts with adapter
- Data sheet AC 80.15











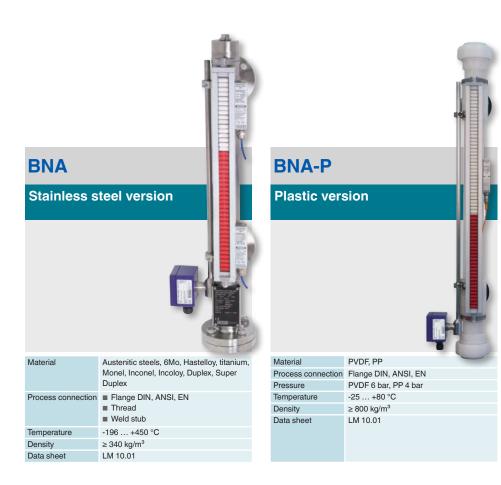
# **Bypass level indicators**

# Continuous level measurement via visual indication of the level without power supply

### **Applications**

- Continuous level indication without power supply
- Indication of the level proportional to height
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and system-specific production
- Operating limits: □ Operating temperature: T = -196 ... +450 °C
  - □ Operating pressure: P = vacuum to 400 bar
    □ Limit density: ρ ≥ 340 kg/m³
- Wide variety of different process connections and materials
- Mounting of level sensors and magnetic switches possible as an option
- Explosion-protected versions





# Sight glass level indicator

# **Direct level indication without power supply**

### **Applications**

- Continuous level indication without power supply
- Direct indication of the level
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Oil and gas, heat transfer and refrigeration systems, plants for cryogenics



- Process- and system-specific production
- Operating limits: 
   □ Operating temperature: T = -196 ... +374 °C ¹¹
   □ Operating pressure: Vacuum to 250 bar ¹¹
- Wide variety of different process connections and materials
- Illumination optional
- Heating and/or insulation optional





Material	Forged steel, heat-resistant C-steel, stainless steel, Monel, Hastelloy
Version	Available as welded, glass tube, reflection, transparent and refraction indicators
Pressure	Vacuum to 250 bar
Temperature	-196 +374 °C
Data sheet	LM 33.01

<sup>&</sup>lt;sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

# Submersible pressure sensors



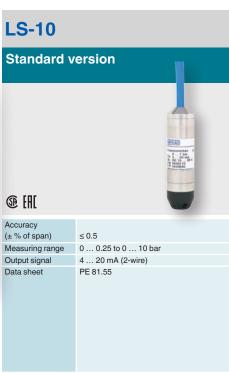
### **Applications**

- Level measurement in rivers and lakes
- Control of sewage lift and pumping stations
- Monitoring of sewage, settling and rainwater retention basins
- Level measurement in vessel and storage systems for oils and fuels

- Slimline and hermetically sealed design up to 300 m water column
- Highly resistant versions available
- Explosion protection per ATEX, IECEx, FM and CSA
- Drinking water conformity per KTW and ACS
- Temperature output, HART® and low-power output signal for battery operation









# Continuous measurement with float for industrial applications

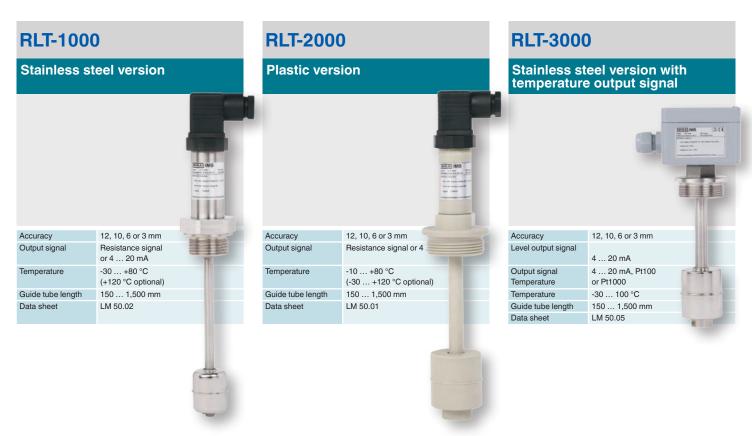
# With reed measuring chain

### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature: -30 ... +120 °C
- Output signals for level and temperature (optional) as resistance output signal or 4 ... 20 mA current output
- Measuring principle: Reed-chain technology
- Accuracy, resolution: 12, 10, 6 or 3 mm





# Continuous measurement with float for the process industry

## Magnetostrictive

### **Applications**

- High-accuracy level measurement for almost all liquid media
- Chemical, petrochemical, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and system-specific solutions possible
- Operating limits: □ Operating temperature: T = -90 ... +400 °C
   □ Operating pressure: P = vacuum to 100 bar
   □ Limit density: ρ ≥ 400 kg/m³
- Resolution < 0.1 mm</p>
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions





# With reed measuring chain

### **Applications**

- Level measurement for almost all liquid media
- Chemical, petrochemical, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and system-specific solutions possible
- Operating limits: 
  ☐ Operating temperature: T = -80 ... +200 °C
  - □ Operating pressure: P = vacuum to 80 bar
  - □ Limit density:  $\rho \ge 400 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Optionally with programmable and configurable head-mounted transmitter for 4 ... 20 mA field signals, HART®, PROFIBUS® PA and FOUNDATION™ Fieldbus
- Explosion-protected versions





# Float switches for industrial applications

### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

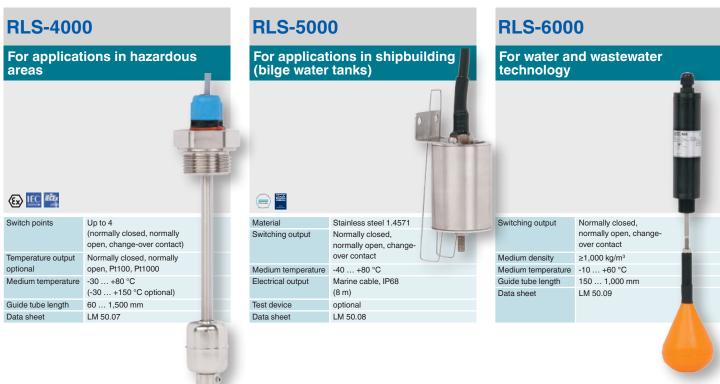
- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature range: -30 ... +150 °C
- Up to 4 switching outputs freely definable as normally open, normally closed or change-over contact
- Optional temperature output signal, selectable as preconfigured bimetal switch or either Pt100 or Pt1000

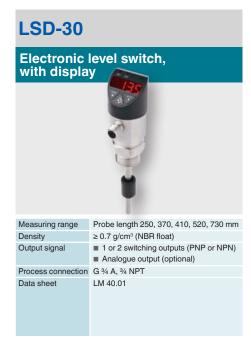


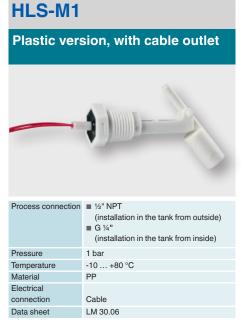














# Float switches for the process industry

# Robust switches for liquid media

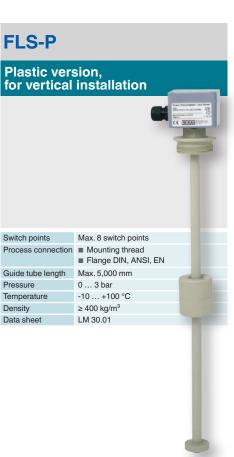
### **Applications**

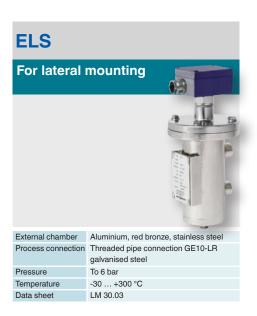
- Level measurement for almost all liquid media
- Pump and level control and monitoring of distinct filling levels
- Chemical, petrochemical, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry

- Large range of application due to the simple, proven functional principle
- For harsh operating conditions, long service life
- Operating limits: □ Operating temperature: T = -196 ... +350 °C
  - □ Operating pressure: P = vacuum to 40 bar
  - □ Limit density:  $ρ ≥ 300 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions













# Optoelectronic switches for the process industry

For applications with limited mounting space

### **Applications**

- Chemical, petrochemical, natural gas, offshore industries
- Shipbuilding, machine building, refrigerator units
- Power generating equipment, power plants
- Process water and drinking water treatment
- Wastewater and environmental engineering

- Temperature ranges from -269 ... +400 °C
- Versions for pressure ranges from vacuum to 500 bar
- Special versions: High pressure, interface measurement
- Explosion-protected versions
- Signal processing is made using a separate model OSA-S switching amplifier









# Optoelectronic switches for industrial applications

### **Applications**

- Limit detection of liquids
- Machine tools
- Hydraulics
- Machine building
- Water technology

### **Special features**

- For liquids such as oils, water, distilled water, aqueous media
- Compact design
- Mounting position as required
- Accuracy ±0.2 mm
- No moving components

## Optoelectronic level switches - for general applications in machine building



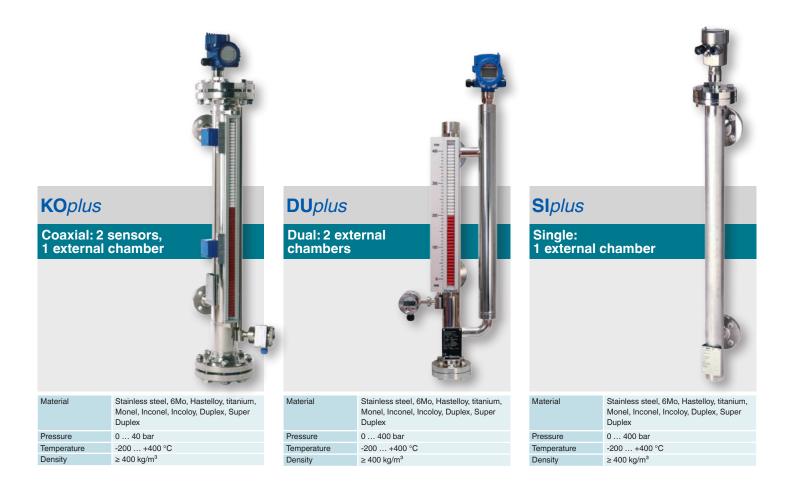
### Optoelectronic level switches - application specialists



# **Accessories for bypass**

# Combines the tried-and-trusted bypass with further independent measuring principles

- Compact design
- Only 2 process connections required
- Absolute measuring redundancy possible
- Visual level measurement constantly given
- Up to 3 independent measuring principles possible
- Customer-specific designs
- Output signals/communication
- 2- and 4-wire technology, 4 ... 20 mA, HART®, PROFIBUS® PA,
- FOUNDATION<sup>™</sup> Fieldbus/DTM/FDT (PACTware<sup>™</sup>)



# **Accessories**

The comprehensive accessory programme includes a wide variety of electronic equipment required for the evaluation and indication of our sensors.





# Force transducers

Force transducers from WIKA can be delivered with affixed strain gauges or thin-film sensors. The strain gauge technology offers a large geometrical variety and high accuracy, and it is well suited for detecting even the smallest forces.

The span of the measuring ranges that can be delivered stretches from 0.5 N to over 10,000 kN. Force transducers with thin-film sensors are very cost-effective for customer-specific solutions or OEM applications and also for safety-related applications.

# F1222

### Miniature compression force transducer from 0.5 N



Nominal force F <sub>nom</sub>	1
Relative linearity	П
error	:
Output signal	1
Ingress protection	ı
Data sheet	I

F2211

Relative linearity

Output signal

Data sheet

error

0 ... 0.5 to 0 ... 5,000 N

±1%F 1 ... 10 mV/V/N

IP65 FO 51.11

Tensile force transducer/

Nominal force F<sub>nom</sub> 0 ... 0.02 to 0 ... 50 kN

Ingress protection IP67, to 1 kN IP65

≤ ±0.2 % F<sub>norm</sub>

(1 mV/V at 0.02 kN)

2 mV/V

FO 51.15

compression force transducer S type to 50 kN

F1224

### Miniature compression force transducer from 1 kN



Nominal force F<sub>nom</sub> 0 ... 1 to 0 ... 500 kN Relative linearity error

Output signal Ingress protection Data sheet

±1.0 % F 1.5 mV/V IP65

FO 51.12

F1211

# Compression force transducer to 1,000 kN



Nominal force F<sub>nom</sub> 0 ... 1 to 0 ... 1,000 kN Relative linearity error Output signal

≤±0.2 % F<sub>nom</sub> 2 mV/V

Ingress protection IP67 Data sheet FO 51.10

F2210

# Tensile force transducer/ compression force transducer, flat bar to 2,000 kN



Nominal force F<sub>nom</sub> 0 ... 0.5 to 0 ... 2,000 kN Relative linearity error Output signal

 $\leq \pm 0.15~\%~F_{_{nom}}$  tension o. pressure ±0.30 % F<sub>nom</sub> tension a. pressure

2 mV/V Ingress protection IP67 Data sheet FO 51.14

## F2220

# Miniature tensile force transducer/compression force transducer, from 1.5 N



Relative linearity error

Output signal Ingress protection Data sheet

Nominal force  $F_{nom} = 0 \dots 1.5 \text{ to } 0 \dots 5,000 \text{ N}$ 

±0.5 % F

2 mV/V (to 5 N 15 mV/V)

FO 51.16

## F2221

### Tensile/compression force transducer from 0.01 kN



Nominal force F<sub>nom</sub> 0 ... 0.01 to 0 ... 50 kN Relative linearity error Output signal Ingress protection Data sheet

±0.2 % F 2 mV/V

FO 51.26

68

# F2301, F23C1, F23S1

# Tensile/compression force transducer with thin-film technology to 500 kN



Nominal force F <sub>nom</sub>	0 1 to 0 500 kN
Relative linearity	
error	±0.2 % F <sub>nom</sub>
Output signal	4 20 mA, 2-wire/3-wire 2 x 4 20 mA redundant 0 10 V, 3-wire 2 x 0 10 V redundant
Ingress protection	IP67 (IP69k optional)
Data sheet	FO 51.17

# F5301, F53C1, F53S1

# Load pin with thin-film technology to 500 kN



Nominal force F <sub>nom</sub>	0 10 to 0 70 kN
Relative linearity	
error	±1 / ±1.5 % F <sub>nom</sub>
Output signal	4 20 mA, 2-wire/3-wire, CANopen®, 2 x 4 20 mA redundant, CANopen®, 0 10 V, 3-wire, CANopen® 2 x 0 10 V redundant, CANopen®
Ingress protection	IP67, IP69k (optional)
Data sheet	FO 51.18

# F6210

# Ring force transducer to 500 kN



Nominal force F <sub>nom</sub>	0 15 to 0 500 kN
Relative linearity	≤ ±1 % F <sub>nom</sub> for compressive force
error	measurement
	$3~\%~\mathrm{F}_{\mathrm{nom}}$ for preload force measurement
Output signal	0.8 1.2 mV/V
Ingress protection	IP65
Data sheet	FO 51.20

# F3831

## Shear beam to 10 t



Nominal force F <sub>nom</sub>	0 500 to 0 10,000 kg
Relative linearity	
error	0.03 % F <sub>nom</sub>
Output signal	2.0 ± 1 % mV/V
	$3.0 \pm 1 \%$ mV/V (option)
Ingress protection	IP65 (< 500 kg), IP67 (500 kg)
Data sheet	FO 51.21

# F6212

# Ring force transducer to 100 kN



Nominal force F <sub>nom</sub>	0 2 to 0 100 kN
Relative linearity	
error	±0.2 % F <sub>nom</sub>
Output signal	0.8 1.2 mV/V
Ingress protection	IP65
Data sheet	FO 51.27

# F3833

# Bending beam to 500 kg

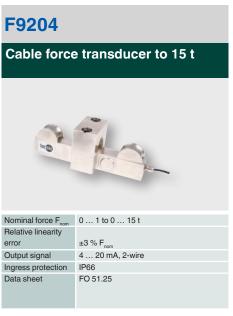


Nominal force F <sub>nom</sub>	0 20 to 0 500 kg
Relative linearity	
error	0.02 % F <sub>nom</sub>
Output signal	$2.0 \pm 1$ % mV/V
Ingress protection	IP68
Data sheet	FO 51.22

# **Force transducers**

# Load measuring shackle, measuring ranges to 15 t Nominal force F<sub>nom</sub> 1.5 % for rated loads from 0.5 ... 5 t 1 % for rated loads from 7.5 t Relative linearity error ≤ ±1 % F<sub>nom</sub> Output signal 4 ... 20 mA, 2-wire, CANopen® 0 ... DC 10 V, 3-wire, CANopen®

Ingress protection IP67





# Load cells

Load cells are designed as a special form of force transducers for use in weighing equipment. They enable very high measurement accuracies between 0.01 % and 0.05 % FS. Typical and widely used load cell geometries are platform load cells, bending and shear beam load cells, S-type load cells, pendulum load cells and compression force load cells. In addition, there are corresponding mounting assemblies and complete weighing modules available.

# F4817

## Load cell to 2.000 kg



# F4801

# Single-point load cell to 250 kg



 Nominal force F<sub>nom</sub>
 0 ... 3 to 0 ... 250 kg

 Relative linearity error
 0.02 % F<sub>nom</sub>

 Output signal
 2.0 ± 10 % mV/V

 Ingress protection
 IP65

 Data sheet
 FO 53.10

# F4812

# Single-point load cell to 650 kg



Nominal force F<sub>nom</sub>
Relative linearity
error
0... 50 to 0... 650 kg

1... 650 kg

# Your needs ... our solutions

## **Primary flow elements**

The most common way to measure flow is differential-pressure flow measurement. This measuring principle has proven itself over many years and is applicable for all common types of media.

Our portfolio of primary flow elements includes orifice plates, orifice assemblies, meter runs, flow nozzles, Venturi tubes and averaging pitot tubes.

### **Restriction orifices**

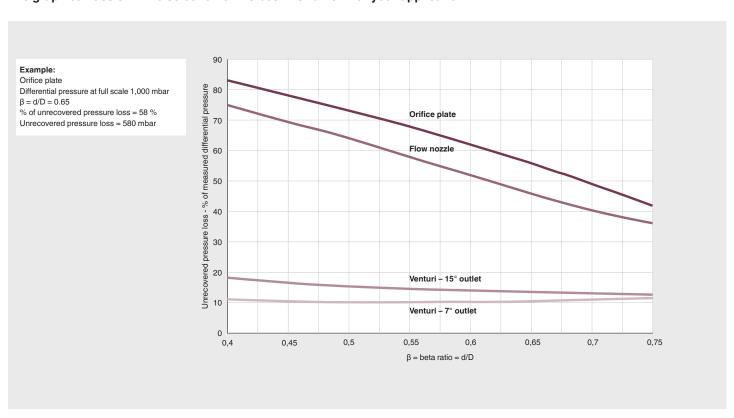
When the process requires a pressure drop, a restriction orifice can be installed in the line. The design must take into consideration the flow conditions, and the differential pressure required to avoid issues (cavitation, choking and noise).

Single- or multi-step restriction orifice solutions are selected depending on the differential pressure and medium. Single-bore or multi-bore options must be selected to ensure an acceptable noise level.

# **Pressure drop**

When using a differential pressure flow meter a permanent pressure drop is always generated. The graph shows a comparison between the different types of differential-pressure flow measurement instruments. Pressure loss is shown as a percentage of the measured differential pressure.

The graph can assist in the selection of the best instrument for your application.



#### **Medium characteristics**

Not all instruments can be used in all applications. The type of medium (gas, liquid or steam) and its conditions must be taken into account when selecting the right instrument for your medium condition.

The following selection chart will assist in choosing the right instrument:

		Orifice plate and related assemblies (Orifice flange / Meter run / Annular chambers)				Flow nozzle	Venturi tube	Averaging pitot tube	
		Square edge	Quarter circle	Conical entrance	Eccentric	Segmental			
Gas	Clean	++	-	_	+	+	++	++	++
	Dirty	-	-	-	++	++	+	+	_
Liquid	Clean	++	++	++	+	+	++	++	++
	Viscous	_	++	++	_	-	+	+	+
	Dirty	+	+	+	++	++	+	+	-
	Corrosive	+	+	+	+	+	+	+	+
Steam		+	+	+	+	+	++	+	-
Page				68			9	10	11

++ Preferred + Suitable - Not suitable

#### **Reynolds number**

It is difficult to evaluate the many variables affecting the velocity profile for all flow meters and for all pipeline conditions. To combine medium properties (density and viscosity), flow rate

To combine medium properties (density and viscosity), flow rat and geometrical aspects the Reynolds number is used.

The table shows you the smallest possible Reynolds number that can be used with each instrument.

		Dimensions		Reynolds
	N	ND	number	
	Integral	< 1.5"	< 40	> 100
Orifice plate and	Square edge	> 1.5"	> 40	> 2,000
related assemblies	Quarter circle	> 1.5"	> 40	> 200
Orifice flange Meter run	Conical entrance	> 1.5"	> 40	> 200
Annular chambers	Eccentric	> 4"	> 100	> 10,000
	Segmental	> 4"	> 100	> 1,000
Flow nozzle	> 2"	> 50	> 75,000	
Venturi tube	> 2"	> 50	> 12,500	
Averaging pitot tube	> 4"	> 100	no limits	

# Orifice plates and assemblies

Orifice plates represent the most common primary flow elements in the world due to their proven technology and ease of installation and maintenance.

#### **Main characteristics**

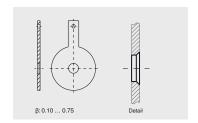
- Maximum operating temperature to 800 °C
- Maximum operating pressure to 400 bar
- Suitable for liquid, gas and steam flow measurement
- Accuracy: Uncalibrated ±0.5 ... 2.5 %
- Repeatability of measurement 0.1 %





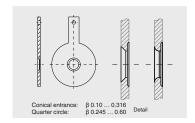
#### **Versions**

Square edge orifice plates (standard version)
This design is intended for general applications in clean liquids and gases.



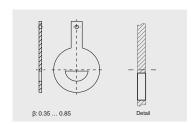
#### Quarter circle and conical entrance orifice plates

The best choice for measurement of liquids with low Reynolds number.



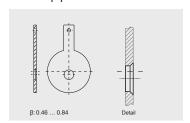
#### Segmental orifice plates

For measurements with two-phase, dirty and particle-laden media.



#### ■ Eccentric orifice plates

The application areas are similar to the segmental version. However, an eccentric orifice plate is the better solution for smaller pipe diameters.



Orifice flanges are intended for use instead of standard pipe flanges when an orifice plate or flow nozzle must be installed. Pairs of pressure tappings are machined into the orifice flange, making separate orifice carriers or tappings in the pipe wall unnecessary.

#### **Main characteristics**

- Wide range of materials available
- The number and type of pressure tapping (flange tap or corner tap) can be manufactured to customer requirements
- Special assemblies can be designed on request

Annular chambers are designed to be mounted between standard pipe flanges. Versions are available to suit all common flange standards, including DIN and ANSI B16.5.





#### Main characteristics

- Standard material is 316/316L stainless steel, but a wide range of alternative materials is available
- Gaskets are included in the scope of delivery (as standard,
   4.4 mm thick spiral-wound gasket 316/graphite filler, unless requested otherwise)

### **Meter runs**

To ensure high accuracy in the flow measurement of liquids, gases and steam the primary flow element is supplied as an assembly incorporating the upstream and downstream pipe sections required by ISO 5167-1:2003. This assembly is known as a "meter run".

#### Main characteristics

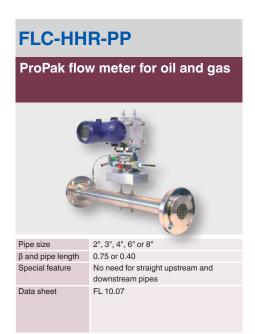
- Nominal width < 1 ½"</p>
- Nominal pressure rating 300 ... 2,500 depending on model/version
- Wide range of materials available

A calibration of the instrument can be performed if higher accuracy is required.

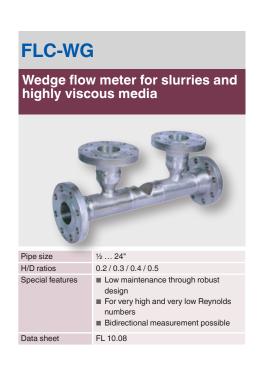
An integral orifice plate is normally selected when the pipe diameter is 1  $\frac{1}{2}$ " or smaller and the medium is clean. An extremely compact installation can be ensured as the pressure sensor can be mounted directly onto the meter run. Without a calibration, an accuracy of  $\pm 1 \dots 2$ % can be expected, the actual values will be confirmed during the engineering phase.



# **Special assemblies**







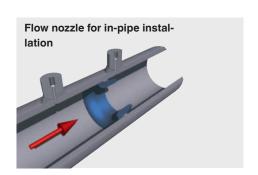
### Flow nozzles

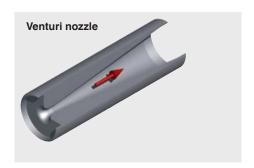
A flow nozzle consists of a convergent section with a rounded profile and a cylindrical throat. This design is generally selected for steam flow measurement at high velocity.

To reduce pressure loss an axisymmetric solution, called a Venturi nozzle, can be offered. It combines the standard features of a flow nozzle with a divergent section.

#### **Main characteristics**

- Suitable for liquid, gas and steam flow measurement
- Optimum solution for measuring the flow of steam
- Accuracy: Uncalibrated ±0.8 ... 2 %
- Repeatability of measurement 0.1 %
- Ensure a lower pressure loss compared to orifice plate family.











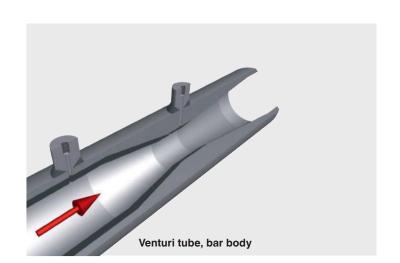
### Venturi tubes

A Venturi tube is a reliable and easily-managed and maintained instrument that can measure a wide range of clean liquids and gases.

The main advantage of a Venturi tube over other differential pressure flow measuring instruments is the higher pressure recovery and the lower upstream and downstream straight tube length requirements.

#### Main characteristics

- In accordance with ISO 5167-4 & ASME MFC-3M standards
- Fabricated from plate or machined from bar/forgings
- Flanged or weld-in construction
- Wide range of materials available
- Pipe sizes from 50 ... 1,200 mm
- Wide variety of pressure tappings available
- Calibration possible on request
- Accuracy: Uncalibrated ±1 ... 1.5 %







# FloTec (averaging pitot tubes)

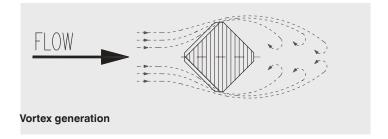
FloTec (a multi-port, averaging pitot tube) measures the difference between the static pressure and the dynamic pressure of the media in the pipe. The volumetric flow is calculated from that difference using Bernoulli's principle and taking into account the pipe inner diameter. Using four dynamic ports this instrument is able to evaluate a better velocity profile inside the pipe. This ensures a higher accuracy in the flow measurement.

#### Main characteristics

- Low installation costs
- Long-term accuracy
- Minimal unrecovered pressure loss
- Fixed and extractable versions available

#### **Vortex shedding frequency**

Depending on the inner diameter, the medium characteristics and the Reynolds number, a vortex will be generated around the pitot tube. A support mounted on the opposite side of the pipe can be supplied should the natural frequency of the pitot coincide with the vortex shedding frequency. The necessity test is performed during the design phase.





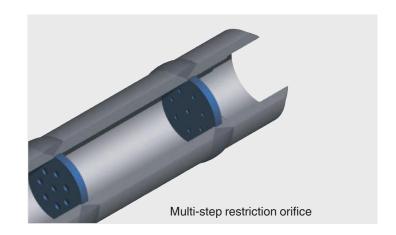
### **Restriction orifices**

When a reduction of pressure or a limitation of the flow rate is required, a restriction orifice must be inserted into the pipeline. Our technical department will produce the correct design for the restriction orifice, depending on customer requirements and flow conditions.

If high differential pressures, a change in phase or sonic issues can occur, a more complex design will be required. The solution in these cases is to decrease the differential pressure in several steps, avoiding all the issues created by these factors. This solution is called multi-step restriction orifice.

#### **Main characteristics**

- Multi-step restriction orifices to reduce the pressure by more than 50 % of the inlet value
- Multi-bore designs to reduce the noise level







### Flow switches

#### For each flow monitoring the right flow switch

Flow switches are used for the display and monitoring of the flow of liquid and gaseous media. The instruments feature a high switching accuracy and functional safety, low switch hysteresis and continuous switch point setting by the operator.

The wide selection of WIKA flow switches also includes viscosity-compensated models and ATEX-certified instruments for use in hazardous environments.





# Digital pressure gauges

#### High-quality digital pressure gauges from WIKA

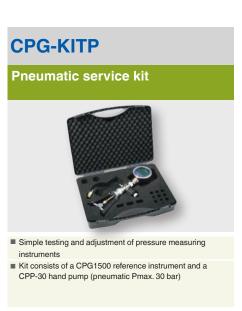
Precision digital pressure gauges are suitable for stationary and also mobile measurement and display of pressures. In addition, a digital pressure gauge can be used as a pressure reference and enables the easy testing, adjustment and calibration of other pressure measuring equipment directly on site. Through efficient measuring cells with electronic linearisation of the characteristic curve, a high accuracy is achieved.









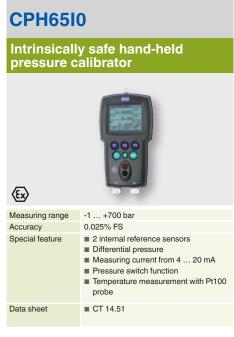


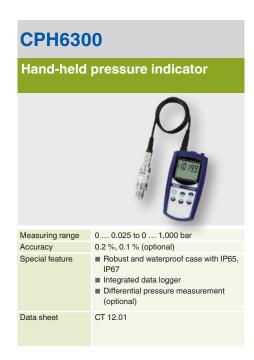
## Hand-helds, calibrators

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of pressure profiles There are interchangeable pressure sensors with measuring ranges of up to 8,000 bar available for the instruments. Through this, hand-helds are particularly suitable as test instruments for a

large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which can later be read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.











**CPH6000** 

**ProcessCalibrator** 



# Hand-helds, calibrators

#### **CPH7000**

#### Portable process calibrator



Mea	suring range	-1 25 bar (-1 1,000 bar with CPT7000)
Accı	uracy	0.025 % FS
Spec	cial feature	Integrated pressure generation     Measurement of pressure, temperature, current, voltage, ambient conditions     Supply of pressure, current and voltage     Calibration function/data logger/switch test
Data	sheet	CT 15.51

#### **Pascal ET**

### Hand-held multi-function calibrator



_	
Measuring range	■ 0 100 mA, 0 80 V, 5 10,000 Ω ■ 0 50 kHz ■ -190 +1,200 °C (type J) ■ -200 +850 °C (P1100)
Accuracy	0.025 % FS
Special feature	<ul> <li>Large display with touchscreen</li> <li>Integrated data logger and calibration function</li> <li>Measurement and simulation of temperature, current, voltage, resistance, frequency, pressure</li> <li>HART® communication</li> </ul>
Data sheet	CT 18.02

#### Pascal100

### Hand-held multi-function calibrator



Measuring range	■ -1 100 bar ■ 0 50 kHz ■ 0 10 kOhm ■ -100+100 mA ■ -100+100 mV
Accuracy	0.025 % FS
Special feature	<ul> <li>Large display with touchscreen</li> <li>Internal pressure/vacuum generation</li> <li>Integrated data logger and calibration function</li> <li>Measurement and simulation of pressure, current, voltage, resistance, frequency, temperature and pulses</li> <li>HART® communication</li> </ul>
Data sheet	CT 18.01

#### **WIKA-Cal**

### Calibration software, accessories for hand-helds/calibrators



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

# Precision pressure measuring instruments

Precision pressure measuring instruments are electrical measuring systems which convert pressure into an electrical signal and optionally visualise it. Precise pressure transmitters and process transmitters are used for the monitoring and control of particularly sensitive processes.

Due to the low, DKD/DAkkS certified measurement uncertainty of down to 0.008 % of the entire measuring chain, the particularly accurate instruments find their primary applications as a factory/working standard for testing and/or calibrating a variety of pressure measuring instruments.











### **Pressure controllers**

#### WIKA pressure controllers: Always the right calibration solution

Pressure controllers are electronic controllers which quickly and automatically provide a pressure based on a supply pressure. Due to the high accuracy and control stability, pressure controllers are especially suitable as references for production lines and laboratories, in order to carry out automatic testing and/or calibration of all types of sensors.







#### Pneumatic high-pressure controllers

#### **Hydraulic pressure controller**

# CPC8000 Precision version



Measuring range	0 0.025 to 0 400 bar
Accuracy	0.01 0.008 %
Medium	Dry clean air or nitrogen
Special feature	<ul> <li>Excellent control stability and pressure control without overshooting</li> <li>Up to three interchangeable sensors</li> </ul>
Data sheet	CT 28.01



CT 27.63



#### For aviation

Data sheet

#### **WIKA-Cal**

### Calibration software, accessories for pressure controllers



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

### **CPA8001**

#### Air data test set



Measuring range

Accuracy

Medium

Dry, clean air or nitrogen

Special feature

Excellent control

Overshoot-free control

CT 29.01

An air data test set is a an electronic controller which, based on a supply pressure, provides a pressure at a variable and adjustable rate.

Air data test sets are specifically developed to convert the pressure to be controlled into a height or rate of climb and velocity. As a result of the high accuracy, control stability and ability to simulate altitude and velocity, an air data test set is particularly suitable as a reference for aircraft workshops and also for instrument manufacturers and calibration laboratories in the aviation industry, in order to make calibrations on sensors and displays.

### **Pressure balances**

#### **Industrial series**

#### Compact and competitively priced dead-weight testers for use on site or for maintenance and service

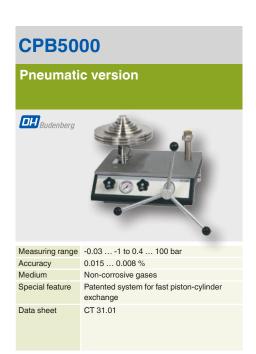
The compact dimensions and low weight are key features of these dead-weight testers for their daily use in service and maintenance. With their integrated pressure generation and purely mechanical measuring principle, they are also specifically suited to on-site applications.



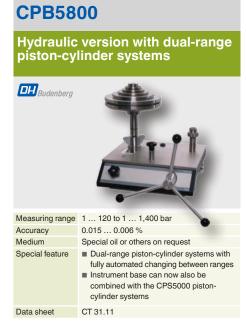
#### **Laboratory version**

#### High-performance primary standards with excellent running characteristics for use in calibration laboratories

Through modern instrument design with excellent equipment features, the highest demands of operator convenience and performance are fulfilled. The selection of dual-range piston-cylinder systems with automated changing between ranges can ensure this measurement uncertainty over a large pressure range, even with a single measuring system.











### **Pressure balances**

#### **High-end version**

### High-accuracy and powerful primary standards with excellent operating characteristics, based on the physical principle of Pressure = Force/Area

The direct measurement of the pressure (p = F/A), as well as the use of high-quality materials enable this small measurement uncertainty, in conjunction with an excellent long-term stability (recommended recalibration interval of five years in accordance with the German Calibration Service DKD/DAkkS). Furthermore, an automatic mass handling system and pressure generation ensure fully automated calibration. The pressure balance has therefore been used for years in factory and calibration laboratories in industry, national institutes and research laboratories, and also in production by sensor and transmitter manufacturers.



### Highest-accuracy primary standard



Measuring range 4 ... 5,000 bar
Accuracy 0.0035 ... 0.0015 %
Medium Dry, clean air, nitrogen or special oil
Special feature Different instrument variants for the highest demands
Data sheet CT 32.01

#### CPB6000DP

### Primary standard for differential pressure



Measuring range 30 ... 800 bar
Accuracy 0.005 ... 0.002 %
Medium Non-corrosive gases
Special feature For differential pressure measurements from 10 Pa to 800 bar
CT 32.02

#### **CPB8000**

#### Automatic primary standard





Measuring range 

500 ... 5,000 bar
Others on request
0.005 ... 0.003 %

Medium 

Sebacate oil
Others on request

Automated calibration of the highest-accuracy pressure sensors, integrated pressure generation

Data sheet 

CT 32.03

#### **Accessories for pressure balances**

#### **CPD8000**

#### Digital pressure balance



Measuring range	1 500 bar (abs. and rel.)
Accuracy	0.005 0.002 %
Medium	Non-corrosive, dry gases
Special feature	Unique operating principle, ideal for automatic calibrations, no mass handling needed
Data sheet	CT 32.04

#### CPU6000 series

#### CalibratorUnit



- Determination of the required mass loads or the reference pressure for calibration with pressure balances
- Recording of certificate-relevant data
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa
- Easy calibration of pressure transmitters through the voltage supply and multimeter function

Data sheet: CT 35.02

#### **WIKA-Cal**

### Calibration software, accessories for pressure balances



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

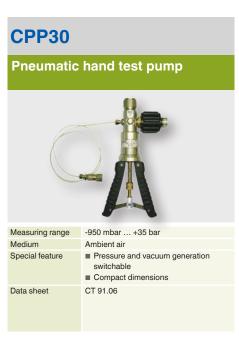
Data sheet: CT 95.10

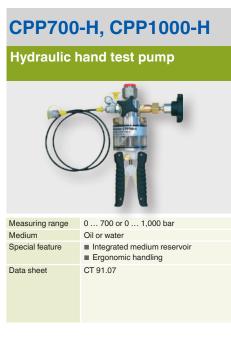
# Portable pressure generation

#### Simple manual pressure generation

Test pumps serve as pressure generators for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments through comparative measurements. These pressure tests can take place in the laboratory or workshop, or on site at the measuring point.

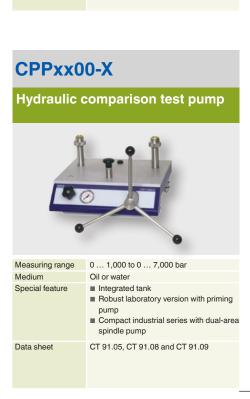












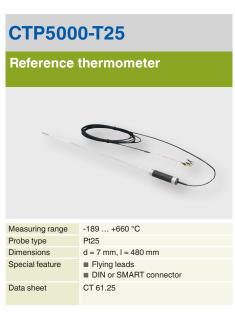
### Reference thermometers

#### Highly accurate temperature measurement with reference thermometers

Reference thermometers (standard thermometers) are, due to their excellent stability and their geometrical adaptations, ideally suited for applications in industrial laboratories. They enable easy comparative calibration in baths, in tube furnaces and in drywell calibrators. The advantage of reference thermometers is the wide temperature range, and with this, their flexible operation. Furthermore, with their low drift, a long service life is ensured.









### Hand-helds

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of temperature profiles. For the instruments there are various designs of thermometers available. Through this, hand-helds are particularly suitable as test instruments for a large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which can later be read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.











Further information at www.wika.com

### **Calibration baths**

Calibration baths are electronic controllers which automatically, quickly and with the help of a liquid supply a temperature. Due to the high reliability, accuracy and exceptional homogeneity in the measuring chamber, calibration baths are particularly suitable as a factory/working standard for the automatic testing and/or calibration of the widest range of temperature probes - independent of diameter. A special micro calibration bath design enables on-site applications.









# Portable temperature calibrators

#### Efficient calibration with temperature calibrators from WIKA

Portable temperature calibrators (dry-well calibrators) are electronic controllers which automatically, quickly and dryly supply a temperature. Due to the high reliability, accuracy and simple operation, portable temperature calibrators are particularly suitable as a factory/working standard for the automatic testing and/or calibration of temperature measuring instruments of all types.

#### **CTD9100**

#### Temperature dry-well calibrator



 Measuring range
 -55 ... +650 °C

 Accuracy
 0.15 ... 0.8 K

 Stability
 0.01 ... 0.05 K

 Immersion depth
 150 mm

 Data sheet
 CT 41.28

#### CTD9100-1100

### High-temperature dry-well calibrator



Measuring range 200 ... 1,100 °C
Accuracy 3 K
Stability 0.3 K
Immersion depth 220 mm, bore depth 155 mm
Data sheet CT 41.29

#### CTD9300

#### Temperature dry-well calibrator



 Measuring range
 -35 ... +650 °C

 Accuracy
 0.1 ... 0.65 K

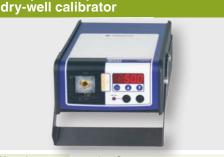
 Stability
 0.01 ... 0.1 K

 Immersion depth
 150 mm

 Data sheet
 CT 41.38

#### CTD9100-375

### Compact temperature



 Measuring range
 t<sub>amb</sub> ... 375 °C

 Accuracy
 0.5 ... 0.8 K

 Stability
 0.05 K

 Immersion depth
 100 mm

 Data sheet
 CT 41.32

#### CT15000

#### Infrared calibrator



Measuring range 50 ... 500 °C
Stability 0.1 ... 0.4 K
Special feature Large diameter of measuring surface
CT 41.42

#### CTM9100-150

#### **Multi-function calibrator**



Measuring range -35 ... +165 °C depending on the application

Accuracy 0.3 ... 1 K depending on the application

Immersion depth 150 mm

Special feature Use as a dry-well calibrator, micro calibration bath, infrared calibrator and surface calibrator

Data sheet CT 41.40

# Resistance thermometry bridges

By using built-in or external standard resistors, resistance thermometry bridges measure resistance ratios with high accuracy, which are indicative of the temperature, among other things. These instruments are not only used in the field of temperature measurement, but – due to their high accuracy – also in electrical laboratories.

#### **CTR2000**

#### **Precision thermometer**



Measuring range	-200 +850 °C
Accuracy	0.01 K (4-wire), 0.03 K (3-wire)
Probe type	Pt100, Pt25
Special feature	<ul> <li>3-wire measurement (optional)</li> <li>Up to 8 channels integrated in the instrument (optional)</li> </ul>
Data sheet	CT 60.10

#### **CTR3000**

## Multi-functional precision thermometer



Measuring range	-210 +1,820 °C
Accuracy	■ 0.005 K (4-wire) ■ ±0.03 K (3-wire) ■ ±0.004 % + 2 µV for thermocouples
Probe type	Pt100, Pt25
Special feature	<ul> <li>Versatile applications by measuring thermocouples and resistance thermometers</li> <li>Logger and scan functions</li> <li>Up to 44 channels possible</li> </ul>
Data shoot	CT 60 15

#### **CTR5000**

#### **Precision thermometer**



Measuring range	-200 +962 °C
Accuracy	0.01 K, 0.005 K optional
Probe type	Pt100, Pt25
Special feature	<ul><li>Integrated data logger (optional)</li><li>Up to 64 channels</li></ul>
Data sheet	CT 60.20

#### **CTR6000**

#### DC resistance thermometry bridge



Measuring range	-200 +962 °C
Accuracy	±3 mK (full range)
Probe type	PRT, thermistors or fixed resistors
Special feature	■ Expendable to up to 60 channels (optional) ■ Internal resistors 25 $\Omega$ , 100 $\Omega$ , 10 k $\Omega$ , 100 k $\Omega$
Data sheet	CT 60.30

#### **CTR6500**

#### AC resistance thermometry bridge



Measuring range	-200 +962 °C
Accuracy	0.1 1.25 mK depending on resistance ratio
Probe type	SPRT, PRT or fixed resistors
Special feature	<ul> <li>Expendable to up to 60 channels (optional)</li> <li>Internal resistors 25 Ω, 100 Ω</li> <li>AC technology</li> </ul>
Data sheet	CT 60.40

#### **CTR9000**

## Primary-standard resistance thermometry bridge



Measuring range	0 260 Ω
Accuracy	0.01 K, 0.005 K optional
Probe type	SPRT, PRT or fixed resistors
Special feature	<ul> <li>Expendable to up to 60 channels (optional)</li> <li>4 selectable standby currents possible (optional)</li> <li>AC technology</li> </ul>
Data sheet	CT 60.80

# Standard reference resistors, AC/DC

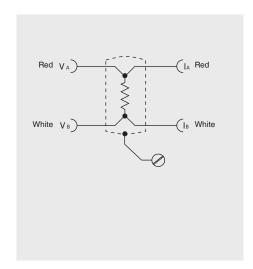
#### **Electrical comparison standard**

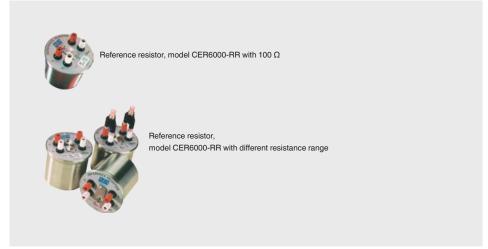
Reference resistors with high-accuracy, fixed resistance values, which are used in connection with resistance thermometry bridges. They are also used as standards in accredited electrical laboratories.





#### Connections of the reference resistor, model CER6000-RR





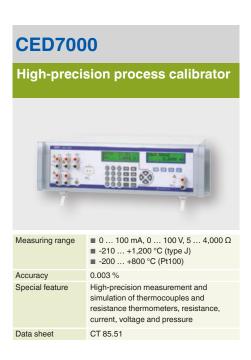
Further information at www.wika.com

### **Electrical calibration instruments**

Electrical calibration instruments are used for calibration in industry (laboratories, production, workshops), in calibration service companies and in quality assurance. They are portable and mobile and are particularly notable for their low measurement uncertainty and high scope of operation. For the electrical calibration, the multi-function calibrators CPH7000, Pascal ET and Pascal 100 can also be used.







### **Accessories**

#### From individual components ... to complete turnkey kits

The following accessory components are the ideal complement to the individual calibration instruments. Thus a complete solution is not only quickly and easily configured, but can also be installed in the same manner. The various packages complete the product programme for calibration technology and can be used in many different applications.

Customer-specific drilled inserts, silicone oil suited for calibration in micro calibration baths and interface cables complete the product portfolio for temperature.

You can find a detailed description in our catalogue "Accessories for calibration technology".



#### **Pressure supply cases**



### Pressure and vacuum supply packages



#### **Connection components**



#### **Pressure control**



Further information at www.wika.com

#### **Calibration and adjustment tools**



#### **Temperature accessories**



# **Engineered solutions**

#### Test and calibration systems for workshops and laboratories

#### Turnkey customer-specific systems for adjustment and calibration of pressure and temperature measuring instruments

Precise calibration instruments are the starting point for resolving your test requirements, even though they are only one component of a high-performance calibration system. From our extensive product range, we can design you a complete and individual solution with adaptability for test items, pressure and vacuum supply, components for pressure control and fine adjustment, through to voltage supply and multimeters for the calibration of electrical test items.

Whether built-in to test benches, mobile test carts or 19" racks and supplemented with user-friendly calibration software, you will get a complete system, tailored to your requirements with the desired level of automation.

The use of high-quality proven components, ergonomic usability and a cost-effective overall concept with high customer benefit are made a priority. Take advantage of our experience and the proven operation of such systems in WIKA's own accredited laboratories and manufacturing facilities.





Measuring range
■ 1 ... 400 bar pneumatic
■ 10 ... 1,600 bar hydraulic

Accuracy
Depending on the measuring devices used

Medium
Compressed air, nitrogen, oil or water

Provision of pressure in workshops and

#### **Mobile calibration benches**



Measuring range Customer-specific
Accuracy Down to 0.008 %
Medium Compressed air, nitrogen, oil or water
Special feature Self-contained, mobile calibration system for workshops and on-site service

#### **Test systems**



Measuring range
Customer-specific
Accuracy
Down to 0.008 %
Medium
Compressed air, nitrogen, oil or water
Special feature
Measurement parameters pressure,
temperature and electrical measurands

### Automated pressure calibration systems



 Measuring range
 Customer-specific

 Accuracy
 Down to 0.008 %

 Medium
 Compressed air, nitrogen, oil or water

 Special feature
 Complete turnkey system

### Automated temperature calibration systems



Measuring range Customer-specific
Stability Up to 0.001 K
Medium Water, alcohol, silicone oil or salt
Special feature Complete turnkey system

#### **Complete setup of laboratories**



Measuring range

Customer-specific

Measurand pressure up to 0.008 %

Measurand temperature up to 0.001 K

Special feature

Complete solutions from one source
- from factory calibration laboratories
through calibration vehicles up to national
laboratories

#### Test stands and calibration systems for production

### From consultation through design to implementation - all from one source.

Our particular strength lies in the project planning, development and the building of complete, individual, application-specific systems - from simple manual work stations through to fully automated test systems in production lines - for the following applications:

#### Calibration and adjustment of

- Pressure sensors
- Pressure transmitters
- Process transmitters

The precise interaction of measurement technology, test system mechanics and control components is a top priority here. The complete solutions are available in the widest variety of expansion stages incl. tempering units, workpiece transport systems, workpiece fixtures and electrical and pressure-side contacting. Furthermore, there is also the possibility of integrating mounting or labelling operations on the test components into the overall concept. You can be assured of our capabilities.

### 19" test and calibration racks for pressure sensors



Measuring range	Customer-specific  ■ To 400 bar pneumatic  ■ To 1,600 bar hydraulic
Accuracy	Down to 0.008 %
Special feature	Compact units with CPC series pressure controllers, working pressure supply, electrical supply and signal evaluation for the test items

### **Batch testing systems** for pressure sensors



0 0	<ul><li>■ To 1,050 bar pneumatic</li><li>■ To 6,000 bar hydraulic</li></ul>
Accuracy	Down to 0.008 %
Temperature range	-40 +140 °C
Special feature	With retractable tempering chamber, workpiece carrier for up to 200 pressure sensors, electrical and pressure-side contacting

### Inline calibration systems for pressure sensors



Measuring range	■ To 1,050 bar pneumatic ■ To 6,000 bar hydraulic
Accuracy	Down to 0.008 %
Temperature range	-40 +140 °C
Special feature	Integration into customer's production line, linking multiple tempering chambers, automatic changeover of electrical and pressure-side contacts

### Calibration services



Our calibration laboratories have been calibrated for pressure and temperature for over 30 years. Since 2014, our calibration laboratory has also been accredited for the electrical measurands DC current, DC voltage and DC resistance.

- ISO 9001 certified
- DKD/DAkkS accredited (in accordance with DIN EN ISO/IEC 17025)
- Co-operation in the DKD/DAkkS working groups
- Over 60 years of experience in pressure and temperature measurement
- Highly qualified, individually trained personnel
- Latest reference instruments with the highest accuracy

#### Manufacturer-independent calibration - fast and precise for ...

#### **Pressure**



- -1 bar ... +8,000 bar
- using high-accuracy reference standards (pressure balances) and working standards (precise electrical pressure measuring instruments)
- with an accuracy of 0.003 % ... 0.01 % of reading
- in accordance with the directives DIN EN 837, DAkkS-DKD-R 6-1, EURAMET cg-3 or EURAMET cg-17

#### **Temperature**



- -196 °C ... +1,200 °C
- in calibration baths and tube furnaces using appropriate reference thermometers
- with an accuracy of 2 mK ... 1.5 K or with various fixed-point cells (e.g. water, gallium, zinc, tin and aluminium)
- in accordance with the appropriate DKD/DAkkS and EURAMET directives

#### **Electrical measurands**



- DC current from 0 mA ... 100 mA
- DC voltage from 0 V ... 100 V
- $\blacksquare$  DC resistance from 0  $\Omega$  ... 10  $k\Omega$
- In accordance with the directives: VDI/VDE/DGQ/DKD 2622

#### On site (pressure and temperature)



In order to have the least possible impact on the production process, we offer you a time-saving, on-site DAkkS calibration throughout Germany (measurand pressure).

- in our calibration van or on your workbench
- with a DAkkS accreditation for pressure
  - from -1 bar ... +8,000 bar
  - with accuracies between 0.025 % and 0.1 % of full scale for the standard used
- with a DAkkS accreditation for temperature from -55 ... +1,100 °C

In our segment brochures, you will find the entire product families for the areas of "Ventilation and air-conditioning", "Sanitary applications", "SF<sub>6</sub> lifecycle solutions" and "High Purity & Ultra High Purity" and also their technical distinctions.

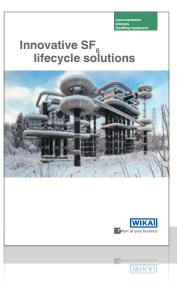
#### **Ventilation and air-conditioning**



#### Sanitary applications



#### SF<sub>6</sub> lifecycle solutions





#### **High Purity & Ultra High Purity**



Further information at www.wika.com

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